



**Exponent®**  
Engineering & Scientific Consulting

## Gloria Brooks-Ray

Managing Scientist | Chemical Regulation and Food Safety  
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### Professional Profile

Ms. Brooks-Ray has an extensive background in international regulatory issues, which includes analyzing the impact of international regulations on food companies' businesses. She has vast experience in Codex Alimentarius issues and has participated in Codex meetings for over 25 years. Her expertise includes working with clients on international food regulations, especially on food additives, petitions and other submissions, and monitoring of specific issues, among other services.

She works with a network of consultants globally to assure she has the appropriate expertise to achieve the goals of the clients.

Prior to joining Exponent, she was Director of Regulatory Affairs and Nutritional Sciences for CPC International (now Unilever). She worked with corporate management worldwide on scientific, food law/regulatory, nutrition, and Codex Alimentarius issues.

### Academic Credentials & Professional Honors

M.B.A., Business Administration/Management, Fairleigh Dickinson University (FDU), 1977

M.S., Nutrition, University of Illinois, Urbana-Champaign, 1967

B.S., Nutrition, North Carolina A&T State University, 1965

Elected Fellow of the Institute of Food Technologists, 1998

NC A&T State University Presidential Citation, 1991

Women in Flavor and Fragrance Commerce Annual Award, 1990

New York IFT Distinguished Service Award, 1988

Undergraduate Research Participant/National Science Foundation

Who's Who in American Colleges and Universities

Iota Sigma Pi

Sigma Delta Epsilon

Omicron Nu

Alpha Kappa Mu

Beta Kappa Chi

Society of Sigma Xi

## Professional Affiliations

Institute of Food Technologists

- Elected to the IFT Executive Committee; Chair of Awards Committee; Chair of Nominations and Elections Committee; Chair of the New York Section; Elected to the Executive Committees of the Nutrition Division and the Food Laws and Regulations Division

Women in Flavor and Fragrance Commerce

## Project Experience

Identified priority Codex Alimentarius issues for organizations and companies, analyzed and developed comments on relevant Codex Alimentarius documents for these clients, and represented them at Codex Committee meetings.

Managed the preparation of petitions for approval of new food additives in several countries.

Managed the development of an international regulatory network with regulatory experts in key regions of the world, which is designed to provide clients with expert, cost-effective results for international regulatory services.

Prepared scientific and technical papers for clients to support their positions on proposed international standards.