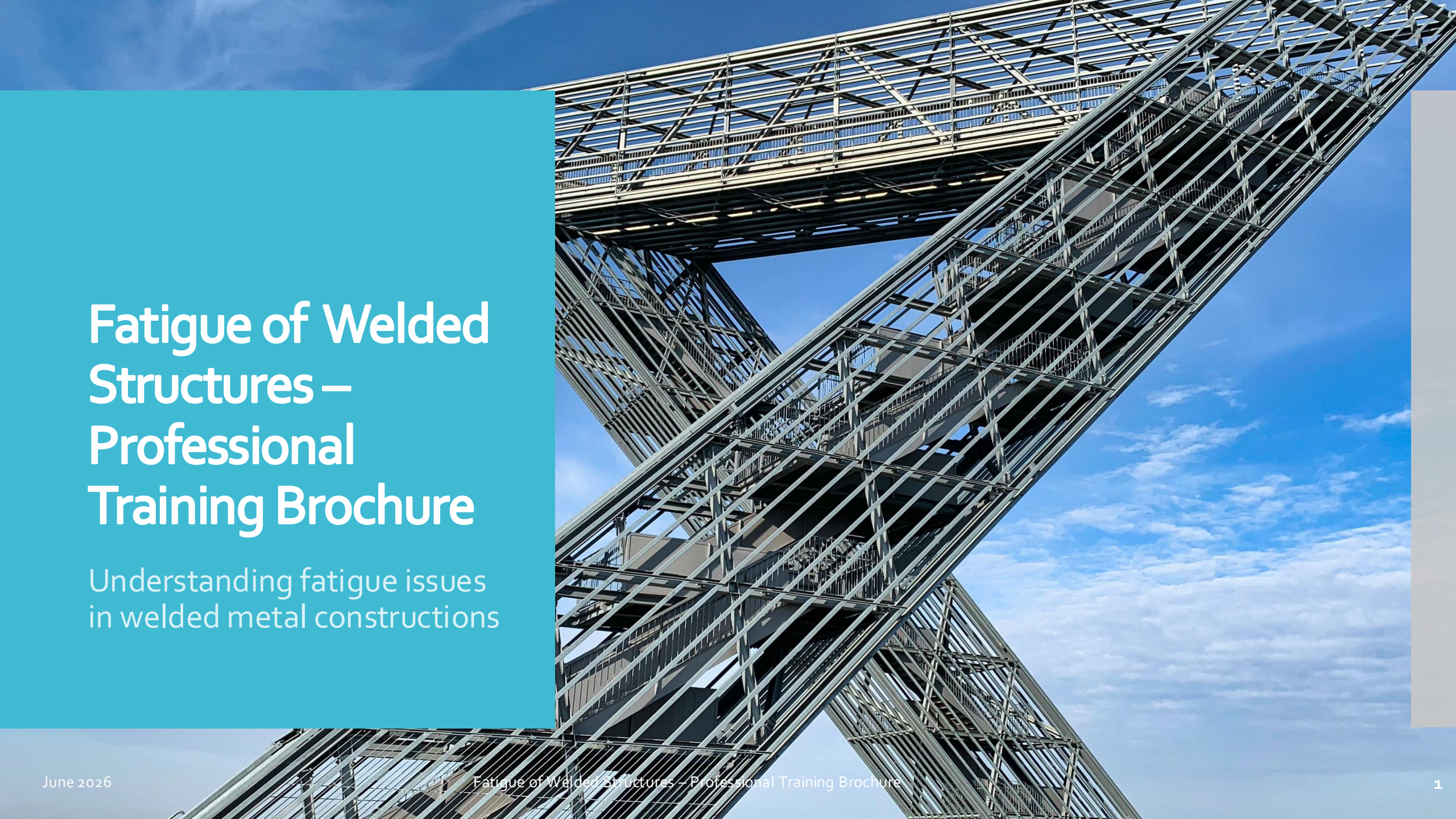




# Fatigue of Welded Structures – Professional Training Brochure

Understanding fatigue issues  
in welded metal constructions



# Training Programme Overview

# Introduction to the Programme

## **Programme Purpose**

Provides engineers with practical understanding of fatigue in welded structures for real-world applications.

## **Core Pillars**

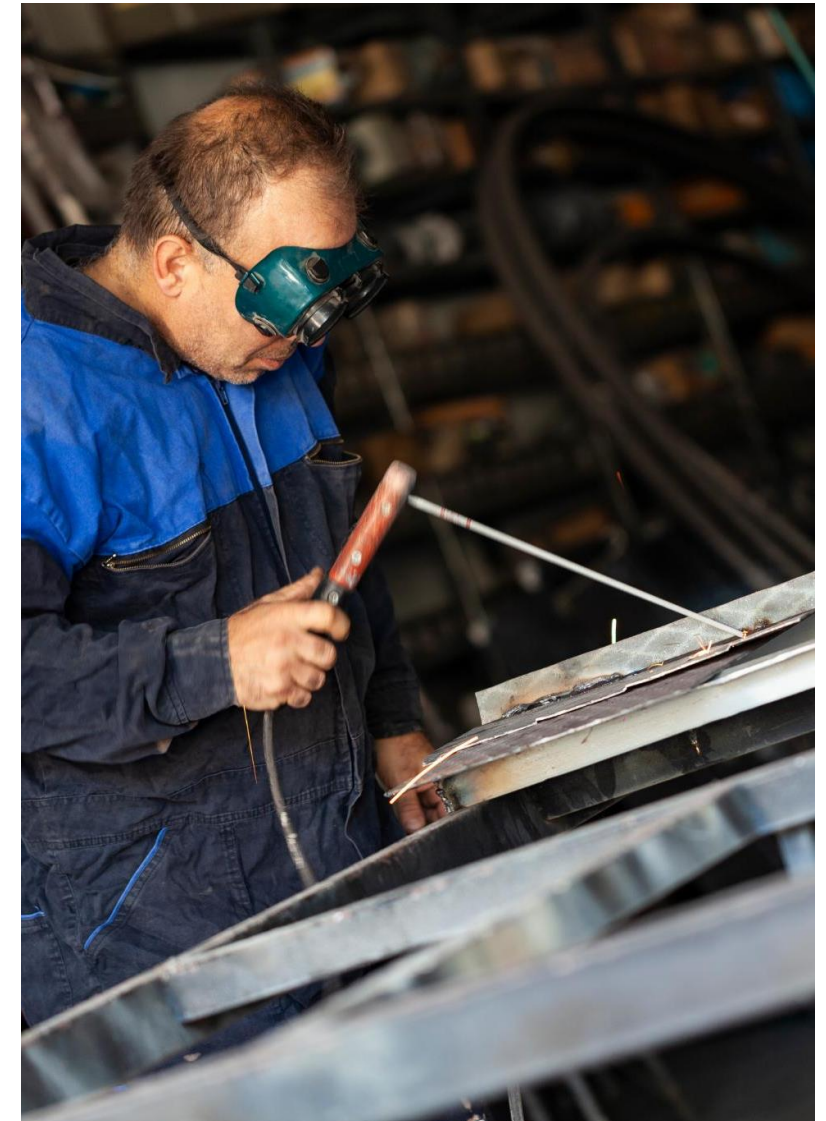
Focus on industry standards, practical fatigue theory, and expert-led instruction for applied learning.

## **Intended Outcomes**

Enhanced competence in fatigue risk identification, assessments, and informed decision-making to improve safety.

## **Programme Scope**

Covers fundamentals to advanced structural integrity assessments in a structured learning path.



# Why This Programme

## **Industry Standards Alignment**

The programme aligns with BS 7608 principles, ensuring content relevance to industry standards and professional use.

## **Theory to Practice**

Bridges theory and real-world application through practical examples and case studies for engineering solutions.

## **Focus on Engineering Judgment**

Encourages decision-making skills considering uncertainty and real-world constraints beyond calculations.

## **Expert-led Training**

Delivered by a recognised expert in fatigue and fracture mechanics, adding credibility and depth to learning.



# Overview of Fatigue in Engineering

## **Fatigue Failure Causes**

Fatigue failures occur from cyclic loading causing crack initiation and propagation in welded structures.

## **Industry Impact**

Fatigue impacts infrastructure, offshore energy, transportation, and industrial equipment sectors significantly.

## **Design and Assessment Challenges**

Misunderstanding fatigue leads to costly failures; practical standards interpretation is essential.

## **Training Programme Focus**

The programme covers fundamental to advanced fatigue assessment techniques for reliable design.



# Target Audience

## **Engineering Professionals**

Design and structural engineers focus on safety and performance of welded structures.

## **Fatigue and Integrity Specialists**

Specialists perform advanced assessments to evaluate structural fatigue and integrity.

## **Asset Owners and Operators**

Owners and operators use fatigue knowledge to manage risk and maintenance effectively.

## **Consultants and Legal Professionals**

Consultants provide expert advice; legal experts benefit from failure mechanism insights.



# Level 1 – Fatigue Fundamentals

## **Fatigue Failure Mechanisms**

Focuses on crack initiation and propagation under cyclic loading as key fatigue failure mechanisms.

## **S–N Behaviour Concept**

Explains the stress range versus fatigue life relationship and its application in engineering practice.

## **Welded Joints and Stress Concentrations**

Highlights how geometric discontinuities and stress concentrations in welds influence fatigue performance.

## **Fatigue Failure Identification**

Covers methods for identifying fatigue failures via visual inspection and fracture surface analysis.



# Level 2 – Design and Assessment to BS 7608

## **Fatigue Assessment Procedure**

Level 2 covers the fatigue assessment procedure following BS 7608, focusing on practical application in engineering.

## **Weld Detail Classification**

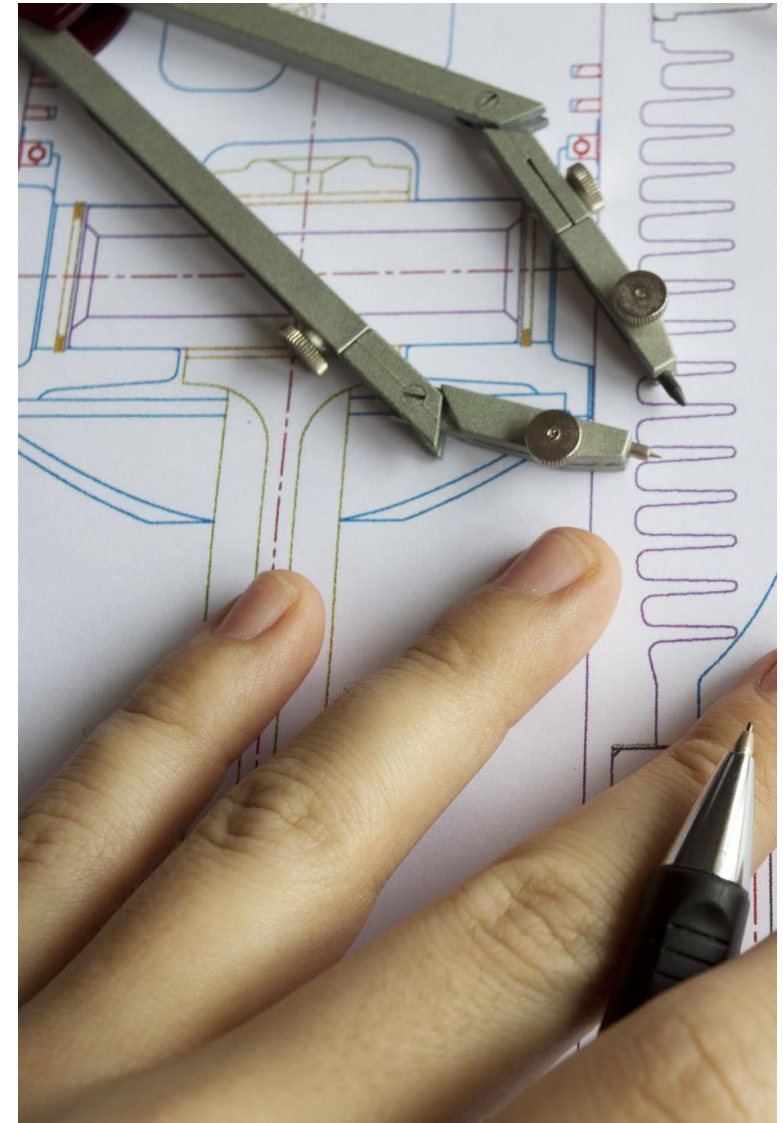
Participants learn to classify weld details accurately to predict fatigue life using appropriate S-N curves.

## **Application of S–N Curves**

The course explains how to apply S–N curves to determine stress ranges and estimate fatigue life of welded components.

## **Practical Worked Examples**

Worked examples demonstrate real-world fatigue assessments, enhancing confidence in using BS 7608 standards.



# Level 3 – Advanced Fatigue and Structural Integrity

## **Variable Amplitude Loading Challenges**

Variable amplitude loading introduces complexity in predicting fatigue life under changing stress conditions.

## **Residual Stress and Environment Effects**

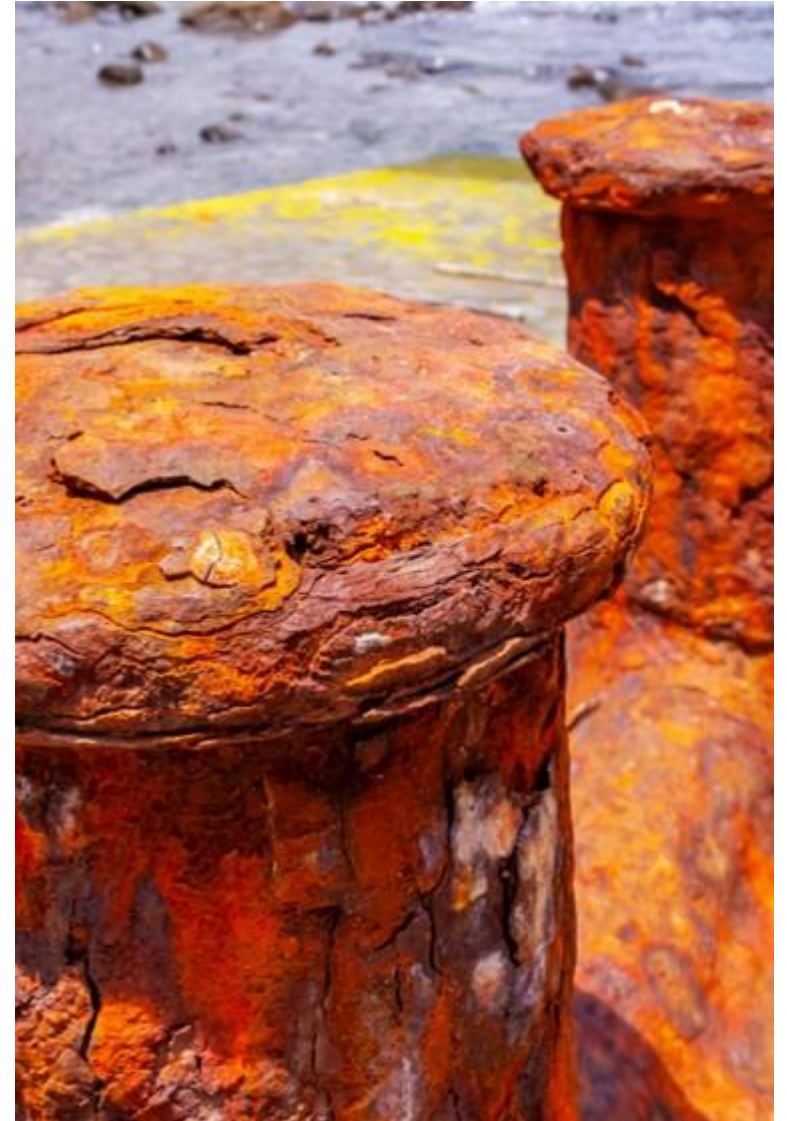
Residual stress and environmental factors significantly influence fatigue performance and structural integrity.

## **Fracture Mechanics and Crack Growth**

Crack growth analysis offers detailed understanding of crack propagation leading to structural failure.

## **Engineering Critical Assessment (ECA)**

ECA evaluates flaw significance to decide acceptability within structural components.



# Masterclass – Expert Applications

## **Real-World Fatigue Failures**

Case studies highlight practical failures and critical lessons learned from real fatigue incidents.

## **Failure Investigation Techniques**

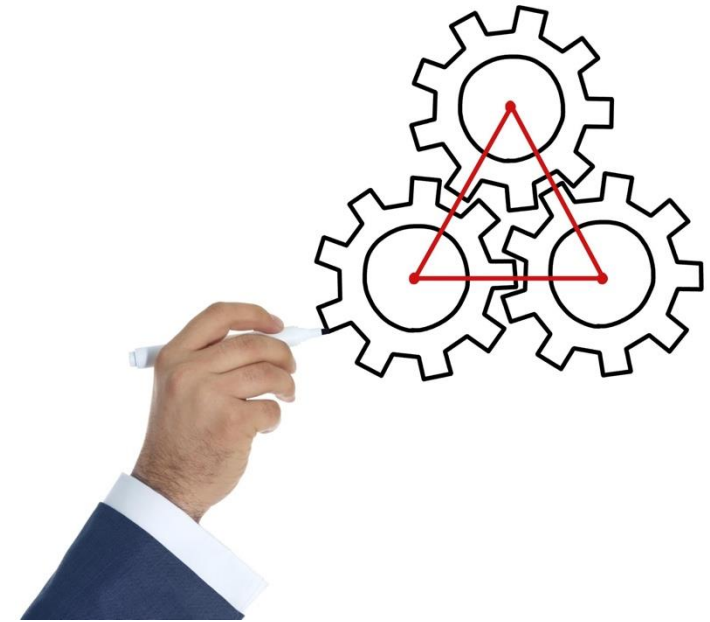
Techniques for investigating causes of failure are essential for accurate fatigue assessment and solutions.

## **Expert Witness Perspective**

Understanding how engineering evidence is presented in legal contexts benefits consultants and professionals.

## **Application in High-Stakes Situations**

Masterclass fosters advanced skills to apply fatigue knowledge in complex, high-impact engineering decisions.



# Pricing

## In-company training – Fixed fee

| Level | Title                                   | Duration, days | Price*, £ |
|-------|-----------------------------------------|----------------|-----------|
| 1     | Fatigue fundamentals                    | 1              | 4,500     |
| 2     | Design & assessment to BS 7608          | 2              | 9,500     |
| 3     | Advanced fatigue & structural integrity | 2              | 10,500    |
| 3+    | Masterclass – Expert applications       | 1              | 5,000     |

\* Prices are excluding VAT

### Includes:

- Delivery for up to 12-15 delegates
- Tailoring to client industries or failure cases

### Bespoke & specialist workshops (POA) may include:

- Project specific fatigue assessments
- Integration with BS 7910 / Structural integrity workflows

# Delivery Options and CPD

## **Flexible Delivery Methods**

The course is available via in-company bespoke training, and project-specific workshops to suit organizational needs.

## **CPD Professional Recognition**

Training aligns with Continuing Professional Development, allowing participants to record CPD hours for credential maintenance.

## **Practical Training Benefits**

The programme enhances competence in fatigue assessment and supports informed engineering decision-making.



# Contact and Next Steps



**Matthew Doré Ph.D CEng FWeldI AMICE**  
**Course Director**

E: [mdore@exponent.com](mailto:mdore@exponent.com)

T: +44 (0) 20 7864 9755

M: +44 (0) 7880 505 536

